



Caution: Improper sleeve adjustment can cause uncontrolled pressure causing overdrive to engage by itself, and or, disengage improperly.

Carefully fit the connecting sleeve to the transmissions output shaft. At this point the end float of this sleeve has to be checked. To check end float, first ensure that the transmission's output shaft is seated properly. Use a soft face mallet and tap sleeve to seat transmission's output shaft. To measure end float, place a straight edge across the adaptor's gasket surface and insert as many shims (provided) as possible, between sleeve and straight edge, without touching straight edge. End float should measure between 0.025 to 0.635mm after shimming. Remove sleeve and place shims (if any) in the transmission side of sleeve to obtain correct end float.